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Quality Assurance

DSG 型电磁换向阀

DSG - ELECTROMAGNETIC REVERSING VALVES





DSG-02-2B2

DSG-02-3C2





(Circular Electromagnet) DSG-03-2B2(圆电磁铁)

(With junction box) DSG-02-3C2 (带接线盒)





(Circular Electromagnet) DSG-03-3C60(圆电磁铁)

(Square Electromagnet) DSG-03-3060 (方电磁铁)

DSG 型电磁换向阀

方向阀系列 Directional valves

DSG - ELECTROMAGNETIC REVERSING VALVES

型号说明 Ordering code



标准电磁铁参数 Standard Electromagent parameters

| 型号 | 电源电压 | 启动 电流 (A) | 稳态 电流 | 稳态 功率 | 允许电压 波动 | 线圈绝缘等级 | 绝缘电阻(MΩ) |
|-------|--------------------|------------------|-------------------------|-----------------|--------------------------|--------------------------|----------------------|
| type | Coil parametrrs | Start current | Steady state current | Stable power | supply voltage toberance | Coil Insulation Level | Insulation resistanc |
| | AC110V 50HZ | 2.2 | 0.46 | 21.5 | 80-110 | | |
| | AC110V 60HZ | 2.35 | 0.44 | 22.5 | 82-110 | | |
| | AC220V 50HZ | 1.1 | 0.23 | 21.5 | 80-110 | | ≥50 |
| | AC220V 60HZ | 1.18 | 0.22 | 22.5 | 82-110 | н (180℃) | |
| | DC12V | | 2.32 | 28.2 | 90-110 | | |
| DSG02 | DC24V | - | 1.22 | 29.2 | 90-110 | | |
| | DC48V | - | 0.61 | 29.3 | 90-110 | | |
| | AC110V带整流器 | | 0.34 | 32.8 | 90-110 | | |
| | AC220V带整流器 | - | 0.17 | 34 | 90-110 | | |
| | AC110V 50HZ | 5.2 | 0.74 | 37 | 80-110 | | |
| | AC110V 60HZ | 5.4 | 0.77 | 41 | 82-110 | | |
| | AC220V 50HZ | 2.6 | 0.37 | 37 | 80-110 | | |
| DSG03 | AC220V 60HZ | 2.7 | 0.39 | 41 | 82-110 | | |
| DSG03 | DC12V | * | 3.08 | 27 | 90-110 | | |
| | DC24V | .00 | 1.6 | 38 | 90-110 | | |
| | DC48V | | 0.77 | 37 | 90-110 | | |
| | AC110V带整流器 | 120 | 0.39 | 38 | 90-110 | | |
| | AC220V带整流器 | | 0.19 | 37 | 90-110 | | |

DSG 型电磁换向阀

DSG - ELECTROMAGNETIC REVERSING VALVES

产品特点 Product features

高压,大流量

最高工作压力能达到35Mpa;

油箱允许背压能达到22Mpa;

最大流量能达到110L/min

低压降

最佳化阀芯设计,减少了液动力产生,

对比同类产品能降低10%压降

小型, 紧凑

安装尺寸比以前更小型,紧凑化

对比公司同类产品,全长缩短约6%,重量减少约7%

动作稳定, 可靠

五槽式阀体设计,切换声音小、寿命长、动作顺畅、稳定.

具备IP65的高防尘、防水性

适用于IS0国标标准安装面

High pressure, high flow.

The highest working pressure can reach 35Mpa; The tank allows back pressure to reach 22Mpa; Maximum flow can reach 110L/min.

Low pressure drop

Optimize valve core design, reduce liquid power generation, compared with similar products can reduce 10 % pressure drop.

Small, compact.

Installation size is smaller and compact than before Compared with similar products of the company, the total length is shortened by about 6% and the weight is reduced by about 7%.

Stable, reliable.

Five-siot valve body design, switching sound bears, long life.smooth movement, stable.

High dust-proof and water-proof with IP65

For ISO standard installation surface

技术性能参数 Technical performance parameters

| 最大流量 Maximum | fow | 10L_/ min | | |
|-----------------------------|-----------------------------------|---|--|--|
| 最高使用压力 Maxin | num use pre5SurB | 35MPa | | |
| 最大允许背压 Maxin | num alowable back pressure | 22MPa | | |
| 工作环境温度 F Wor | king tamperature | -15°C~50°C | | |
| 介质环境温度 Mediu | im ambient temperature | -15°C-70°C | | |
| 介质工作粘度范围 M | edium working viscosity range | 15~400²m/s | | |
| 工作介质 Working n | nedium | ISO VG 32.64 | | |
| 介质过滤精度要求 M | edia filter accuracy requirements | 绝对精度25μm或更高精度 Absolute accuracy 25 μm or high | | |
| 防护形式 Protection | fom | 耐气候性符合IP65 Climate-resistant fit IP 65 | | |
| | | 300 times - min (AC / DC) | | |
| 最高揆问频率 Maxin | num ommutation requency | 120 times / min (RF) | | |
| 安装表面 Mounting | surfae | 1S04401-AB-03-4-A | | |
| | 单电磁铁阀 Single electromagnet valve | 1.65Kg(DC , RF):1.35Kg(AC) | | |
| 重量 weight | 双电磁铁阀 Double electromagnet vave | 2.05Kg(DC , RF);1.75Kg(AC) | | |
| 紧固螺钉组件 | 公制 Metric | 15*45长*支 | | |
| Fastening screw assembly | 英制 Imperial | 10#~20UNC*1-3/4" 长*4支 | | |
| 紧固扭矩 Tightening | g torque | 5~7Nm | | |

DSG 型电磁换向阀 DSG - ELECTROMAGNETIC REVERSING VALVES

方向阀系列

Directional

机能符号 Spool symbols

| 机能符号 Spool symbols | | |
|--|---|---|
| 双电磁铁阀 三位,弹簧中位 double solenoids valve with three position spring centring | 单电磁铁阀 弹簧复位 sigle solenoids valve with spring retum | 单电磁铁阀 弹簧复位 sigle solenoids valve with spring retum |
| a A B P T 3C * | a PT 2B * BL | A B |
| 2 | 1 1 2 | 2 |
| 3 | 3 | 3 |
| 4 | 4 | 4 |
| 40 | 40 | 40 |
| 5 | 5 | 5 |
| | 60 | 60 |
| 60 | 60 | 60 |
| 9 | 9 | 9 |
| 10 | 10 | 10 |
| 11 | 11 | 11 |
| 12 | 12 | 12 |
| 二位,无弹簧 Two position without spring | 二位,弹簧复位 Two position with spring retum | 二位,无弹簧 Two position with machanical detent |
| a P T b | A B P T | a P T |
| 2N * | 2B * | 2D * |
| 1 3 | 3 | |
| 4 | 1 1 1 1 8 | |
| 7 | A B P T 2B * A | |
| | 3 | |

方向阀系列

Directional

valves



4WE6E(新型)



(With emergency button)

4WE6E(带应急按钮)



(Waterproof plug)

4WE6E(带防水插头)





4WE10D



4WE6D

(Novel)

4WE10E(新型)



4WE10E

型号说明 Ordering code

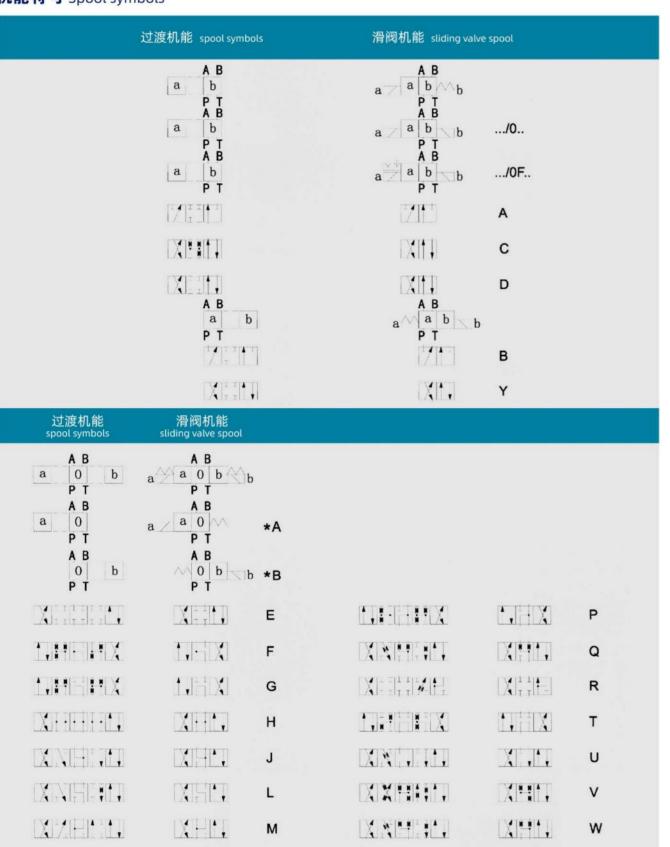




隔爆型电磁换向阀

FLAM EPROOF ELECTROMAGNETIC REVERSING VALVES

机能符号 Spool symbols







技术参数 Technical parameters

| 规格specification | | 02 | 03 | | |
|---|----------|--|----------|--|--|
| 工作压力(MPa) | 进口P、A、B | 3 | 1.5 | | |
| Work pressure | 进口T | 10 | 0 | | |
| 最大流量(L/min) | Max.flow | 80 | | | |
| 工作介质 Working me | edium | 矿物油液压油; 磷酸酯液压油 Mineral oil hydraulic 0il;phosphate ester hydraulic oil | | | |
| 介质油温范围(℃) Medium oil tem.range(℃) | | -20~70 | | | |
| 介质粘度范围(mm²/s) Medium viscosity range | | -2.8~380 | | | |
| 工作电压(V) | 直流DC | 24 | 48 | | |
| Operating Voltage | 交流AC | 1274/50Hz | 220/50Hz | | |
| 防护等级 Protection l | evel | IP65 | | | |
| 污染度 Pollution degree | | 油液最高允许污染度按NAS1638第9级, 推荐过滤器过滤精度最小 β 10≥75 | | | |
| | | The maximum allowable poilulion degree of oil s according to NAS1638 | | | |
| | | level 9.The recommended filter has the minimum filtration accuracy of β 10≥75. | | | |

方向阀系列 Directional valves

型号说明 Ordering code



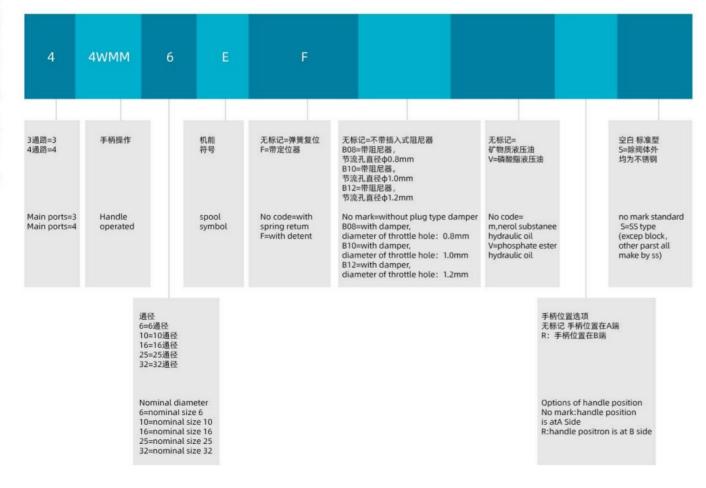
丁作电压 空白=无应急推杆 D48=直流48V B127=交流127本整 B220=交流220v本整 Operating Voltage Blank=no emergency putter D24=DC24V N9=implicit emergency putter D48=DC24V B127=B127V B220=B220V



产品特点 Product features

- 1、阀芯与手柄连成一体,可靠性更好
- 2、板式安装
- 3、手柄操作
- 4、安装面接DIN24340 A型IS04401
- 1. Spool and handle connected together as a whole, reliability is better
- 2.Sub-plate installation
- 3. Handle operated
- 4.Installation surface according to DIN24340 A type IS04401

型号说明 Ordering code



4WEMM 型带辅助手柄式电磁换向阀

4WEMM ELECTROMAGNETIC REVERSING VALVE WITH AUXILIARY HANDLE



产品特点 Product features

1此类阀允许在失电的情况下仍能通过辅助手柄进行操作。 2根据安装需要有两种不同的机能选择。

3当阀由电动操作时,手柄停留在原始位置,手柄机构不影 响阀的任何性能。

4可当电液换向阀的先导阀使用。

5安装面按DIN24340 A型和WE系列一致。

- 1. This valve can work even in the case of power failure
- 2. There are two different circuit for your choosing according to the install requirement.
- 3. When the valve operated by electrical. the handle will stay in the original location. the handle will not effect any valve performance.
- 4. It can be used as the pilot valve of hydraulic control directional valve.
- 5. The nstallation surface Is the same as DIN 24340A and WE

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| 2号说明 | Ordering co | ode | | 361 | 100. | | | |
|------------------------------------|--|-----------------|--|---|-----------|---|---|--|
| 4 WEV | 1M 6 | 02 | 1X | E | * | * | * | * |
| 3通=3 4通=4 NG=3 NG=4 | 通径 6=6通径 10=10通径 size: 6=NG6 | 10- 和设 持7 | リ号=1X 19系列安装 接尺寸保 で変 ies 10-19=1X 19: no change of | 电磁线 螺纹连接 connect with solenoid thread= | -5 | | | 无标记: 丁晴橡胶 V=氟橡胶 No code=NBR Seals V=FKM SeasIs |
| 带辅助于柄的电弧 | 10=NG10 蓝换向阀 | | installation and neetion size) DC12 DC24V=直 A110 A220=交流 R110 R220=交流 | 110V / 50HZ 220V / 5 | 50HZ | 无标记: 手柄垂直放置 (与阀轴线垂直状态) MO: 手柄水平放置 | | 无标记=无插装节流器 B08=节流孔直接=0.8mm B10=节流孔直接=1.0mm B12=节流孔直接=1.2mm B15=节流孔直接=1.5mm |
| Solenoid directi with emergency | | Spool symbol | DC12=OC12V DC A110-50=AC110 A220-50=AC220 R110=RAC110V I | V-50HZ V-50HZ | | (与阀的轴线或水平状态) No Code=Handle is pla at vertical positron MO=Handle level set | | B20=节流孔直接=2.0mm B25=节流孔直接=2.5mm B30=节流子直接=3.0mm no coad=without locating bo B08=orifice boreф 0.8mm B10=orifice boreф 1.0mm B12=orifice boreф 1.2mm B15=orifice boreф 1.5mm |
| : 滑阀机能符号 位網 | · 潘 体 仁 / him | | H: DIN4365 | 50插头 H | : with DI | N43650 connector | | B20=orifice boreф 2.0mm B25=orifice boreф 2.5mm B30=orifice boreф 3.0mm |

二位阀参照WE型二位弹簧复位阀 三位阀参照WE型三位弹簧复位阀

remark: Spool Symbols Two position valve take ref WE series two position valve Three position valve: take ref WE series three position valve

技术参数 参见WE型电磁换向阀 工作特性 参见WE型电磁换向阀

technical parameters, take ref WE series performance charactedstics: take ref WE series L: DIN43650插头(带灯) F: 德标插头, 防护等级

A: 安普插头, 防护等级

IP66/AMPJunior-Time D: 双线

: DIN4360connector with lamp

F: Deutseh Pmection degree IP69k

D: with double leads

A: AMP Junior-Timer, proection degreelP 66

方向阀系列 Directional

valves

产品特点 Product features

- -直动式比例方向阀, 用于控制液流的流量和方向
- 板式安装形式

4WRAE SERIES ELECTROMAGNETIC PROPORTIONAL DIRECTIONAL VALVES

- -通过螺纹连接比例电磁铁驱动阀芯动作,
- 线圈可单独拆卸
- 阀芯弹簧对中
- 可选带内置放大器,
- 4WRAE...L2X型输入可选A1或F1
- 外置放大器配套供应
- -Direct-acting proportional directional valve, which is used to control the flow and direction of liquid flow.
- -Plate mounting form
- -The valve core is driven to move through the threaded proportional electromagnet,

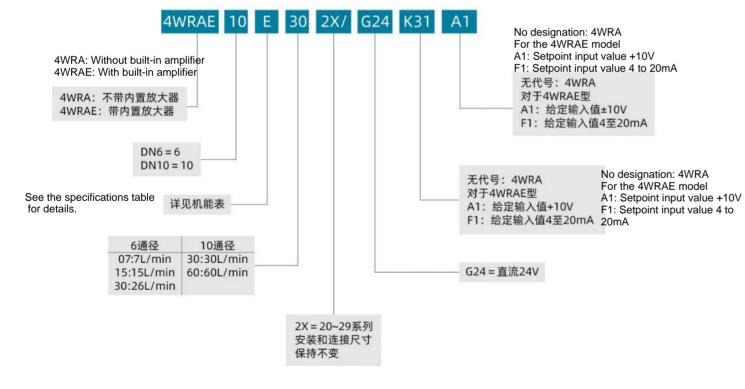
The coil can be disassembled separately.

- -Centering of spool spring
- -Optional with built-in amplifier,
- 4WRAE...L2X input can be selected from A1 or F1.
- -Supplied with external amplifier.



方向阀系列

Directional



The installation and connection dimensions for the 2X=20~29 series remain unchanged.



产品特点 Product features

- 先导式双级比例方向阀,

用于控制液流的大小和方向

-螺纹连接型比例电磁铁,线圈可单独拆卸

板式连接结构,

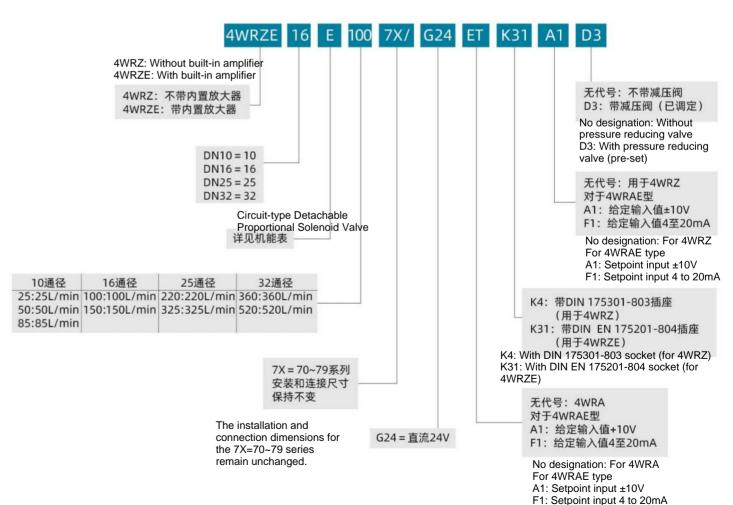
连接尺寸符合DIN2430和ISO4401标准

控制阀芯弹簧对中

- WRZE型带集成式比例放大器
- -WRZ型的外置式放大器 (另行订货)
- -Pilot-operated two-stage proportional directional valve,
- Used to control the size and direction of liquid flow.
- -Screw-connected proportional electromagnet, and the coil can be detached separately.
- -plate connection structure,

The connection size conforms to DIN2430 and ISO4401 standards

- -control valve core spring centering
- -WRZE type proportional amplifier with integrated circuit
- -WRZ external amplifier (ordered separately)



产品特点 Product features

- -直动式比例方向阀,用于控制液流的流量和方向
- -板式安装形式
- -通过螺纹连接比例电磁铁驱动阀芯动作,
- 线圈可单独拆卸
- -阀芯位置反馈
- -可选带内置放大器,输入可选A1或F1
- -外置放大器配套供应
- -Direct-acting proportional directional valve, which is used to control the flow and direction of liquid flow.
- -Plate mounting form
- -The valve core is driven to move through the threaded proportional electromagnet,

The coil can be disassembled separately.

- -spool position feedback
- -Optional with built-in amplifier, input can be selected from A1
- -Supplied with external amplifier.



产品特点 Product features

- -带主阀芯电气位置反馈的先导式双极比例方向阀,
- 用于控制液流的大小和方向
- -板式连接结构,连接尺寸符合ISO4401标准
- -主阀芯弹簧对中
- -带集成式比例放大器
- 先导控制为单极比例 方向阀
- 先导阀为螺纹连接型比例电磁铁,线圈可单独拆卸
- -Pilot bipolar proportional directional valve with main spool electrical position feedback.

Used to control the size and direction of liquid flow.

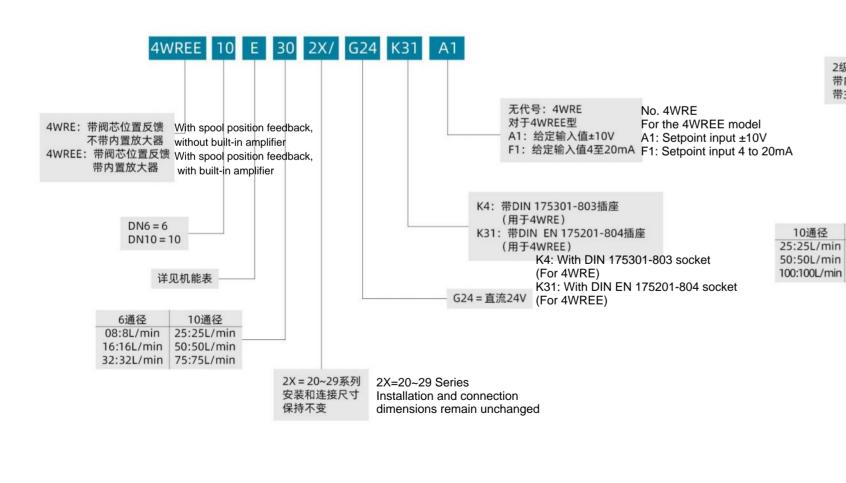
- -plate connection structure, the connection size conforms to ISO4401 standard.
- -Main spool spring centering
- -With integrated proportional amplifier
- -Pilot control is a unipolar proportional directional valve.
- -The pilot valve is a threaded proportional electromagnet, and the coil can be detached separately.

方向

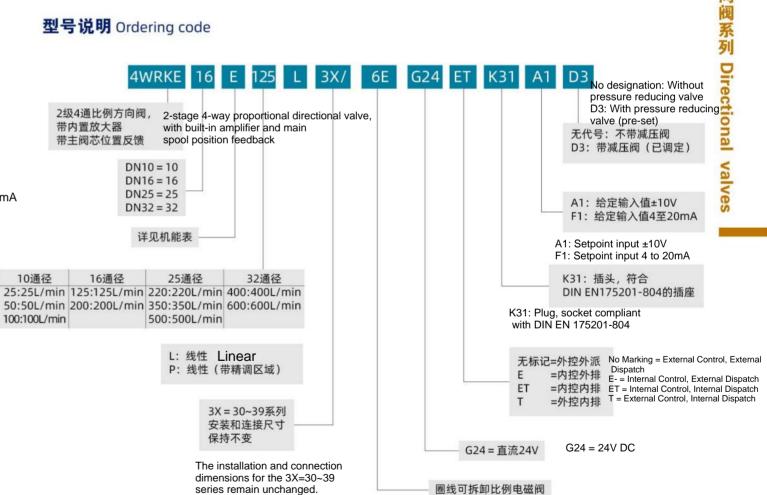
型号说明 Ordering code

方向阀系列

Directional



型号说明 Ordering code



Circuit-type Detachable Proportional Solenoid Valve

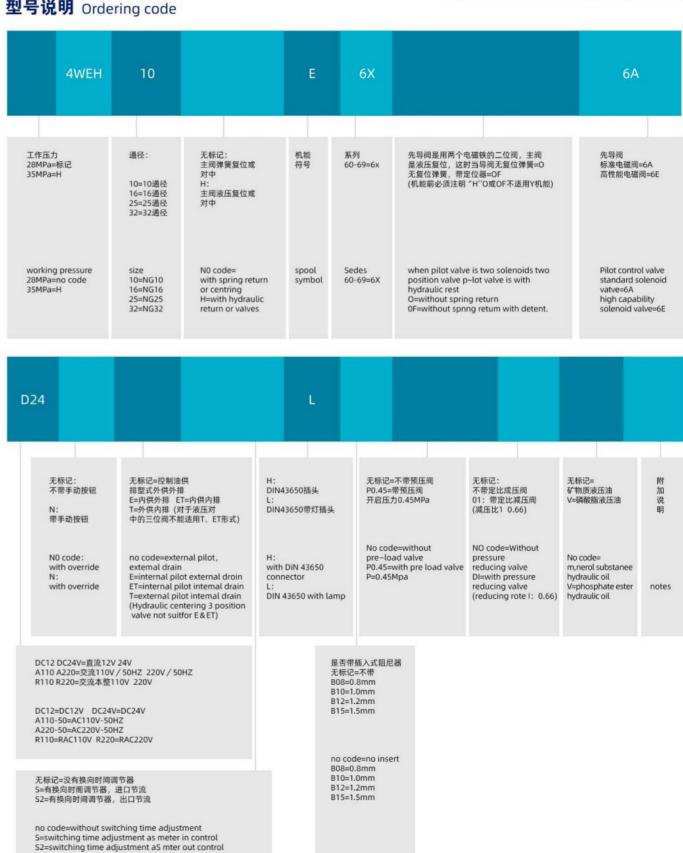
方向阀系列 Directional

valves





4WEH/16/25/32

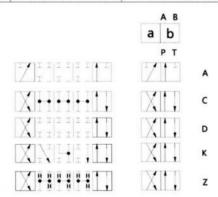


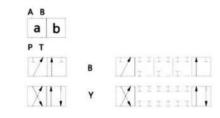
4WEH型电液换向阀

4WEH SOLENOID DIRECTONAL VALVES 三位换向阀详细符号 Three positional valve Spool symbols

二位换向阀机能符号 2 position valves spool symbols

| 阀芯 Spool | 形式 Form | 液压驱动WH Hydraulic dirve WH | 电液压驱动WH Hydraulic-hydraulic dirve WH | 阀芯 Spool | 形式 Form | 液压驱动WH Hydraulic dirve WH | 液压驱动WH Hydraulic dirve WH |
|----------------|------------|------------------------------|---|-------------|------------|------------------------------|------------------------------|
| | ./ | A B AT | * b W b | В, | . / | A B by | a |
| A, C, D, | H/ | x • b • ar | • • • • • • • • • • • • • • • • • • • | Y | H/ | | • W • • • • |
| K, Z | H/O | | * b b b | | | | |
| | H/OF | | A B b | | | | |

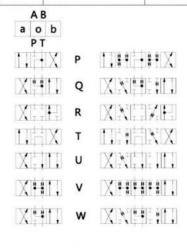




三位换向阀机能符号 3 position valves spool symbols

| 阀芯机能 Core spool | 阀芯复位 core spool | 液压驱动WH Hydraulic dirve WH | 电液压驱动WH Hydraulic-hydraulic dirve WH | 方向路 | 阀芯复位 Velvc core spool | 液压驱动WH Hydraulic dirve WH | 电液压驱动WH Hydraulic-hydraulic dirve WH |
|----------------------|--------------------|------------------------------|--|-----|-----------------------------|------------------------------|--|
| E,F, G,H, | .J | ** O b W | AND DESCRIPTION OF THE PARTY OF | | H/ | * 0 b | AND DESCRIPTION OF THE PROPERTY OF THE PROPERT |
| J,L, M,Q, R,S, | A | | • • • | | н.а | | · |
| T,U, V,W, | .В | | Mo b M | | Н.В | | |

| | AB a o b |
|-------|----------------|
| | X E |
| | THE F |
| 1 | |
| XHHHI | ∀+• ∏ Η |
| | XIIII J |
| | XIII L |
| | XIII M |
| | X → S |



产品特点 Product features

S型单向阀的功能是只允许油液从一个方 向自由流动, 而不允许反向流动。 S型单向阀为锥阀式结构,压力损失小, 有五种开启压力和三种连接方式。 主要用于泵的出口处, 作背压阀和旁路

S型单向阀 S-TYPE CHECK VALVES

The function of the S-type check valve is to allow oil to flow freely from one direction only, but not the reverse direction.

S-type one-way valve is of cone valve structure, with small pressure loss, five opening pressures and three connection modes.

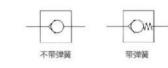
Mainly used at the outlet of pump, as back pressure valve and bypass valve.

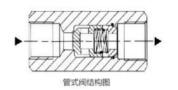


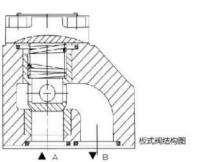
机能符号 Spool symbols











方向阀系列 Directional

M-SEW6/10 P/N/U/C 电磁球阀 产品特点 Product features M-SEW6/10 P/N/U/C ELECTROMAGNETIC BALL VALVES

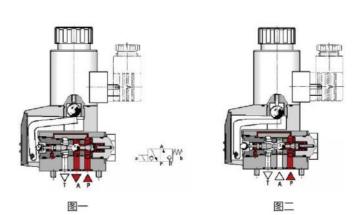
①电磁球阀的密封性能好,反应速度快,换向频率高,对 工作介质粘度的适应范围广;

②没有滑阀所需承受的液压卡紧力,换向和复位所需的力 量小,可用于高压液压系统;

③靠球式阀芯密封换向, 抗污染能力强。

4目前电磁球阀可供选用的机能少,规格较小。

⑤ 电磁球阀主要应用在高压小流量液压系统中,或在大流 量液压系统中作先导控制元件使用。





图一所示为二位三通电磁球阀的结构原理与符号图。 ①主要由左、右阀座, 阀芯钢球, 弹簧, 阀芯推杆, 电磁 铁,操纵推杆,杠杆等组成。 ②图示为其常态位, 弹簧作用力使钢球压向左阀座, P、 A导通, A、T封闭。

图二所示为电磁球阀通电后的结构状态图。 当电磁铁通电时, 杠杆推动阀芯压缩弹簧, 使钢球压向右 阀座, P、A封闭, A、T导通, 实现换向。

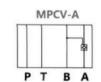
MPCV系列叠加式液控单向阀

MPCV SERIES MODULAR TYPE HYDRAYLIC CONTROL CH ECK VALVES





机能符号 Spool symbols







型号说明 Ordering code



Z2S叠加式液压控单向阀

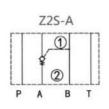
Z2S SERIES MODULAR TYPE HYDRAULIC CONTROL CHECK VALVES

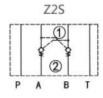
机能符号 Spool symbols

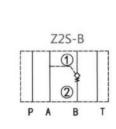


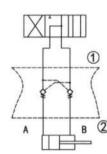












回路图

方向阀系列 Directional

型号说明 Procduct features

Z2S型单向阀是叠加式液控单向阀, 它可以用于关闭一个或两个工作油 口, 无漏油持续时间长, 稳定性好。

Z2S check valve is the modular type hydraulic control check valve, it using to close one or more chamber oil, no leakage, with good stebility.



压力阀系列 Directional

压力阀系列

Pressure valves



DBD直动式溢流阀

DBD SERIES DIRECT PRESSURE RELIFE VALVES





型号说明 Ordering code

机能符号 Spool symbols



3种连接方式 插入式 螺纹连接 扳式安装 7种压力级

2、5、5、10、20、31.5、40和63MPa 3种调节形式

带保护罩的调节螺栓 调节手柄 带锁的调节手柄

Handle with lock

3 type of connection way

Plug-in type Thread connection Subplale mounting 7 types pressure level 2.5, 5, 10, 20, 31.5, 40 and 63MPA available 3 adjustment type Adjusting bolt with protect cover With handle

直动式 溢流阀

Direct pressure

reliefvalve

DBD

带保护罩的调节螺栓=S 调节手柄=H 带锁的调节手柄(至NG10)=A

Adjusting bolt with protect cover=S With hondle=H Handle with lock=A

连接方式 插入式=K 螺纹连接=G 板式安装=P

Connection mode plug-in type=K thread connection=G subplate mountiing=P 10=10系列 (10至19系列 安装和连接尺寸保持不变)

10=10series (10~19 series, unchonged instaltation and connection dimensions)

对螺纹连接阀 无标记=英制

Thread type

无标记=丁晴橡胶 V=氟橡胶密封

No code=NBR Seals V=FKM Seasls

No code=british type 2=metric type

| | 连接方式 connection way | К | G | P |
|------|------------------------|----|------|----|
| | G1/4 M14*1.5 | 6 | 6 | 6 |
| | G3/8 M18*1.5 | 8 | | - |
| 通径 | G1/2 M22*1.5 | 10 | 10 | 10 |
| size | G3/4 M27*2 | 15 | - | - |
| | G1 M33*2 | 20 | 20 | 20 |
| | G11/4 M42*2 | 25 | 3.53 | |
| | G11/2 M48*2 | 30 | 30 | 30 |

| 通径 SIZE | 10 | 6、8、15和20 | 25和30 |
|---|--|--|--|
| 压力等级 (压力 可调至) pressure degree (pressure canadjust) to) | 2.5=2.5MPa 5=5MPa 10=10MPa 20=20MPa 31.5=31.5MPa 40=40MPa 63=63MPa | 2.5=2.5MPa 5=5MPa 10=10MPa 20=20MPa 31.5=31.5MPa 40=40MPa | 2.5=2.5MPa 5=5MPa 10=10MPa 20=20MPa 31.5=31.5MPa |

valves

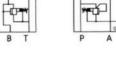


机能符号 Spool symbols



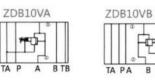
















TAP A B

TB







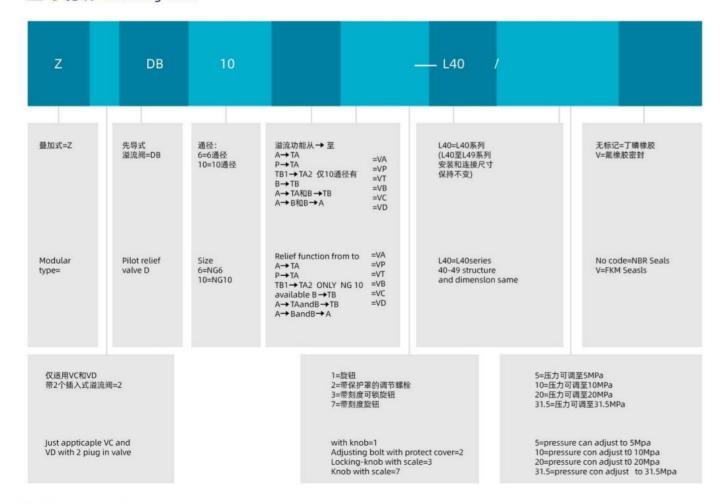
①=valve side ②=subplate side ②=subplate side

②=底板侧

型号说明 Ordering code

压力阀系列 Directional

valves



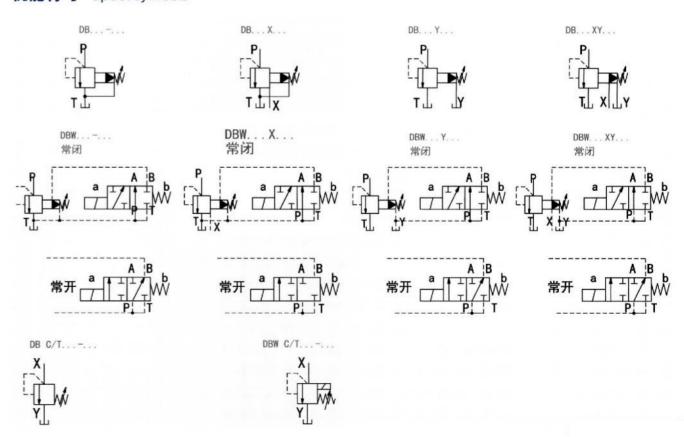


产品特点 Procduct features

DB/DBW型压力控制阀是先导式溢流阀。它们用于限制(DB)或用电磁铁(DBW)限制及卸荷系统压力。

The DB / DBW pressure control valve is a pilot overflow valve. They are used to limit(DB)or limit and unload system pressure with electromagnet (DBW)

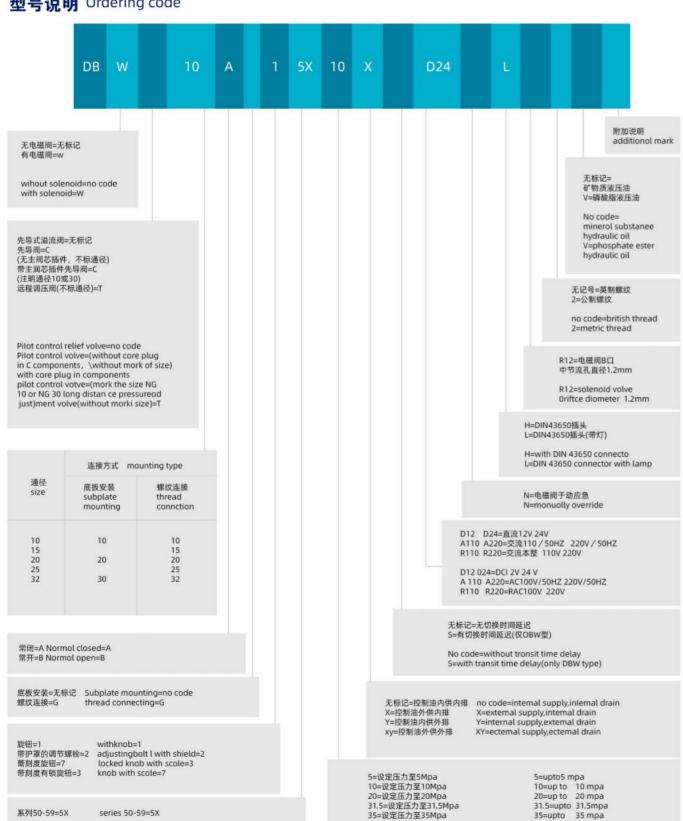
机能符号 Spool symbols



DB / DBW型先导式溢流阀

DB / DBW TYPE PILOT RELIEF VALVES

型号说明 Ordering code



DBEME型 先导式比例溢流阀

压力阀系列

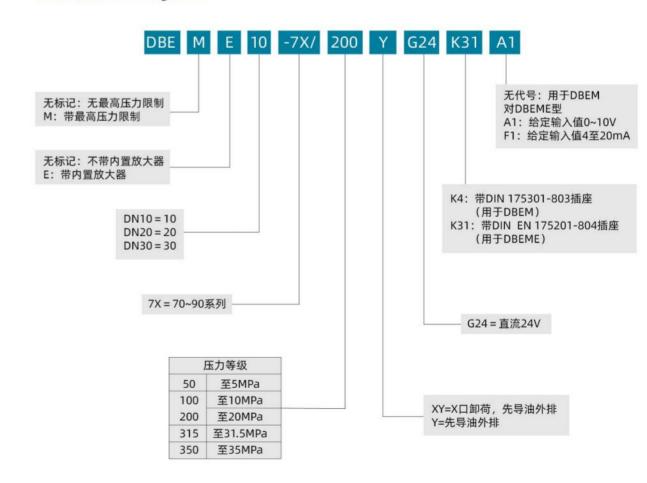
Directional

DBEME TYPE PILOT OPERATED PROPORTIONAL RELIEF VALVES



产品特点 Product features

- -用于底板安装
- -安装面符合DIN24340 E和ISO6264
- -用于装入油路块安装
- -4种压力范围
- -最高压力保护结构(可选)
- -配套电子放大器 VT-2000型 (必须单独订货)
- -For floor mounting
- -the mounting surface conforms to DIN24340 E and ISO6264.
- -Installation for loading oil circuit blocks
- -4 pressure ranges
- -Maximum pressure protection structure (optional)
- -Matching electronic amplifier VT-2000 (must be ordered separately)



DREME型 比例减压阀

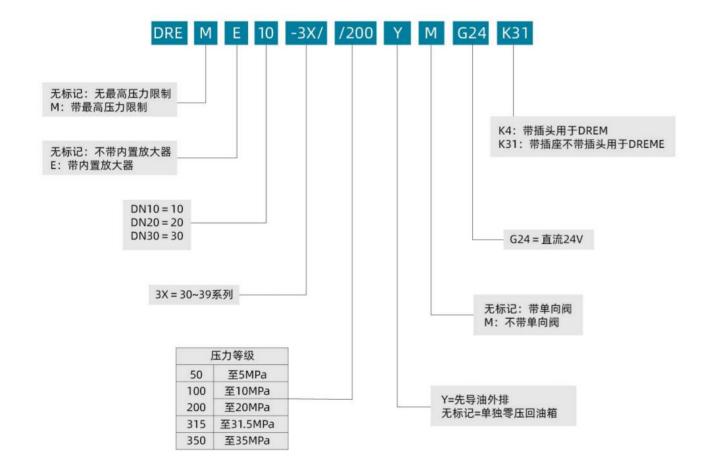
DBEME TYPE PROPORTIONAL REDUCING VALVES



产品特点 Product features

- -用于底板安装
- -安装面符合DIN24340 D和ISO 5781
- -用于装入油路块安装
- -4种压力范围
- -最高压力保护结构(可选)
- -配套电子放大器 VT-2000型 (必须单独订货)
- -For floor mounting
- -the mounting surface conforms to DIN24340 D and ISO 5781.
- -Installation for loading oil circuit blocks
- -4 pressure ranges
- -Maximum pressure protection structure (optional)
- -Matching electronic amplifier VT-2000 (must be ordered separately)

型号说明 Ordering code



DZ 10/20/30型先导式减压阀

DZ 10/20/30 PILOT PRESSURE REDUCING VALVES



产品特点 Product features

用作溢流阀、顺序阀或旁通阀 板式连接 插装式连接 选用单向阀 有三种压力调节装置 带保护罩的内六角调节螺栓 带锁手柄

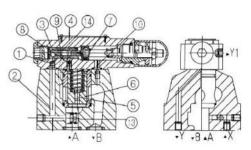
Used as overflow valve, sequence valve or bypass valve. Plate connection

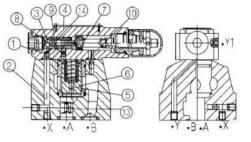
Plug in connection Choose one-way valve

There are three pressure regulating devices.

Hexagonal bexagon adjusting bolt with protective cover

Handle with lock.





力阀

Directional

valves

概述 Summary

DZ····30型先导顺序阀的主阀为锥阀式结构,先导阀为滑阀式结构。用来控制执行元件的先后动作顺序,实现液压系统的自动控制。该阀有 两种连接形式和四种控制油控制型式。改变控制油控制型式,可得到不同的功用。

DZ…30/210型。

这种阀的控制油为内供内排型,作背压阀使用,如选用带单向阀可作平衡阀用。

A腔压力经通道(2)和节流孔(1)作用在先导阀(4)内的滑阀(3)上。同时压力油经过节流孔(5)作用在主阀芯(6)的弹簧侧。如果A腔压力超过弹簧 (7)的设定值,滑阀(3)向右移动,主阀芯(6)弹簧侧内的压力油经节流孔(8)和控制棱边(14)、通道(9)流到B腔,此时在主阀芯(6)上形成压降, 主阀芯开启,于是压力油从A腔流到B腔。先导阀的泄漏油从通道(10)流回B腔。单向阀(13)用来使压力油从B腔自由流回到A腔。

DZ…30/210X型:

这种阀的控制油为外供内排型,作卸荷阀背压阀使用。如果选用带单向阀可作为平衡阀使用。 该原理与DZ…30/210型基本相同,不同之处在于控制油是由控制油路(2)从外部引入的。

The main valve of DZ...30 pilot sequence valve is cone valve type structure, and the pilot valve is slide valve type structure. Used to control the sequential action sequence of the actuator and realize the automatic control of the hydraulic system. The valve has two connection types and four control oil control types. Different functions can be obtained by changing the control type of control oil.

Dz ... type 30/210:

The control oil of this valve is of internal supply and internal discharge type, which is used as a back pressure valve. If one-way valve is selected, it can be used as a balancing valve.

A chamber pressure acts on the slide valve (3) in the pilot valve (4) via the passage (2) and the orifice (1). Meanwhile, the pressure oil acts on the spring side of the main valve core (6) through the orifice (5). If the pressure in chamber A exceeds the set value of the spring (7), the slide valve (3) moves to the right, and the pressure oil in the spring side of the main spool (6) flows to chamber B through the orifice (8), control edge (14) and channel (9). At this time, a pressure drop is formed on the main spool (6), and the main spool opens, so the pressure oil flows from chamber A to chamber B.. The leakage oil from the pilot valve flows back to chamber b from passage (10). Check valve (13) is used to make pressure oil flow freely from chamber b back to chamber a ..

Type dz -- 30/210x:

The control oil of this valve is of external supply and internal discharge type, which is used as the back pressure valve of unloading valve. If one-way valve is selected, it can be used as balancing valve.

This principle is basically the same as DZ ··· 30/210 type, but the difference is that the control oil is imported from the external bow I through the control oil circuit (2).

DR 10/20/30型先导式减压阀

DR 10/20/30 PILOT PRESSURE REDUCING VALVES

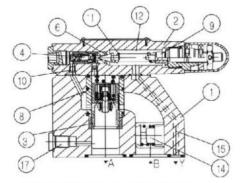


产品特点 Product features

板式连接 管式连接 插装式连接 带或不带单向阀 有三种压力调节形式 手柄 带保护罩的内六角调节螺栓 带锁手柄

Plate connection Tubular connection Plug in connection With or without check valve. There are three types of pressure adjustment. hand shan Hexagonal hexagon adjusting bolt with

DR10-20-30/...Y ...型减压阀结构图



DR20、30-2-30/...Y ...型减压阀结构图

概述 Summary

DR型减压阀是先导控制的减压阀,用于降低系统中某一回路的压力。 该阀主要由先导阀、主阀和单向阀组成(也可以不带单向阀),有三种连接方式和三种压力调节型式。

protective cover. Handle with lock

当出口A无压力时,减压阀是常开的,压力油由B腔流向A腔。同时压力油从A腔通过阻尼孔(2)和(3)、控制通道(4)和(13)流到主阀芯(1)的弹 簧端。当A腔压力超过弹簧(5)的调定压力时,主阀(6)开启,主阀芯弹簧端的油经过阻尼孔(3)流到先导阀弹簧腔(7),此时在主阀芯上形成一 个压力差,在此差作用下主阀芯向上移动使开口减小,实现减压以维持A腔压力恒定。

DR20、30型先导式减压阀:

该阀是一种具有安全阀功能的先导减压阀,其工作原理与DR10型基本相同。不同之处在于:一是控制油从B腔经过通道(4)和固定节流器 (12)进入先导阀:二是主阀芯中装有过载保护器(10),当A腔压力达到设定值时,减压口便完全关闭,如查有使封闭的A腔压力增大的外负载 时,则A腔压力油经过载保护器(10)溢流。

DR型先导式减压阀主要用于较大流量的场合。

DR pressure reducing valve is a pilot controlled pressure reducing valve, which is used to reduce the pressure of a certain circuit in the system. The valve is mainly composed of pilot valve, main valve and one-way valve (or without one-way valve), and has three connection modes and three pressure adjustment types.

DR10 pilot pressure reducing valve:

When there is no pressure at outlet a, the pressure reducing valve is normally open, and the pressure oil flows from chamber b to chamber a. At the same time, the pressure oil flows from the cavity a to the spring end of the main valve core (1) through the damping holes (2) and (3) and the control channels (4) and (13). When the pressure of chamber A exceeds the set pressure of spring (5), the main valve (6) opens, and the oil at the spring end of the main valve core flows to the pilot valve spring chamber (7) through the damping hole (3). At this time, a pressure difference is formed on the main valve core, and under the action of this difference, the main valve core moves upwards to reduce the opening, thus realizing decompression to keep the pressure of chamber A constant.

DR20, 30 pilot pressure reducing valves:

This valve is a pilot pressure reducing valve with safety valve function, and its working principle is basically the same as DR10. The differences are as follows: firstly, the control oil enters the pilot valve from the B chamber through the passage (4) and the fixed throttle (12); Second, an overload protector (10) is installed in the main valve core. When the pressure of cavity A reaches the set value, the pressure relief port is completely closed. If there is an external load that increases the pressure of the closed cavity A, the pressure oil of cavity A overflows through the load protector (10). DR pilot pressure reducing valve is mainly used for occasions with large flow rate.

MRV系列叠加式溢流阀

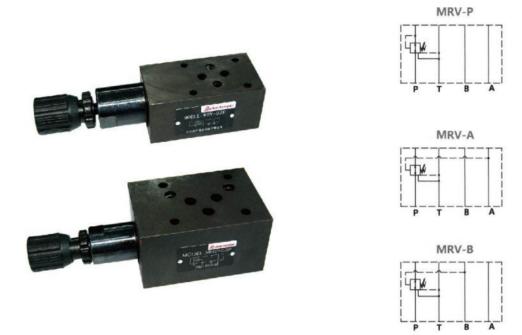
力阀

系列

Directional

MRV SERIES MODULAR PRESSURE RELIEF VALVES

机能符号 Spool symbols





压力阀系列 Directional valves

DR/ZDR系列叠加式减压阀

DR/ZDR SERIES MODULAR PRESSURE REDUCING VALVES



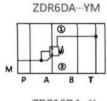


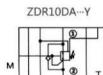
产品特点 Procduct features

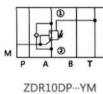
- 1. 叠加式结构
- 2. 安装面符合DIN24340 A型和1504401
- 3.4种压力范围
- 4.3种调节形式
- 5. 旋钮
- 6. 带保护罩的调节螺栓
- 7. 带锁旋钮
- 8. 带压力表接口
- 9. 可选用单向阀

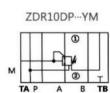
- 1.Modular type
- 2. Mounting surface according to DIN24340 D
- type AND IS01504401
- 3. Four type of pressure Scope
- 4. Three adjustment type 5.With knob
- 6.Adjusting bolt With protect cover
- 7.with Loeking-kno
- 8.Can connector pressure gage
- 9.Can select check valve

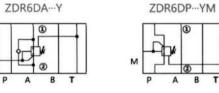
机能符号 Spool symbols

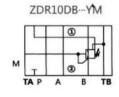


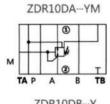


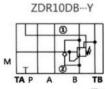












①=阅侧 Valve side ②=底板侧 subplate side

型号说明 Ordering code

в тв



流量阀系列

Flow control valves



MTCV SERIES MODULAR TYPE HYDRAULIC CONTROL CHECK VALVES

机能符号 Spool symbols



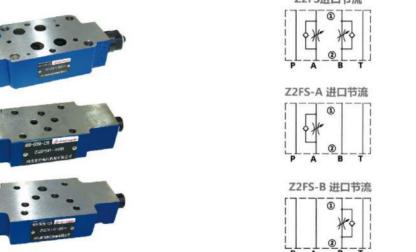
型号说明 Ordering code



Z2FS型叠加式单向节流阀

Z2FS SERIES MODULAR TYPE HYDRAULIC CONTROL CHECK VALVES

机能符号 Spool symbols



Z2FS进口节流
Z2FS-A 进口节流
Z2FS-B 进口节流
Z2FS-B 进口节流
Z2FS-B 进口节流
D=阿侧 Valve side
②=底板侧 subplate side

流量阀系列

Flow control valves

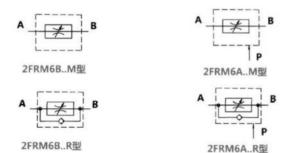
Z2FS型叠加式双单向节流阀通过改变节流口断面大小来调节油路流量,实现流量控制。 Z2FS type moular check valve,ly control the through the way to change fracture surface



产品特点 Procduct features

- 1.可外面关闭压力补偿器
- 2.可设置单向阀
- 3.用数字指示的调节旋钮
- 4.阀可以带锁
- 5.安装尺寸符合DIN24340
- 1.with external switch of pressure compensation
- 2.could set check valve
- 3.with scale knob
- 4.valve could be with lock
- 5.Installation dimension meets DIN24340

机能符号 Spool symbols



型号说明 Ordering code



2FRM 10/16/25型调速阀

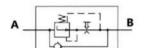
2FRM 10/16/25 TYPE SPEED CONTROL VALVES

产品特点 Procduct features

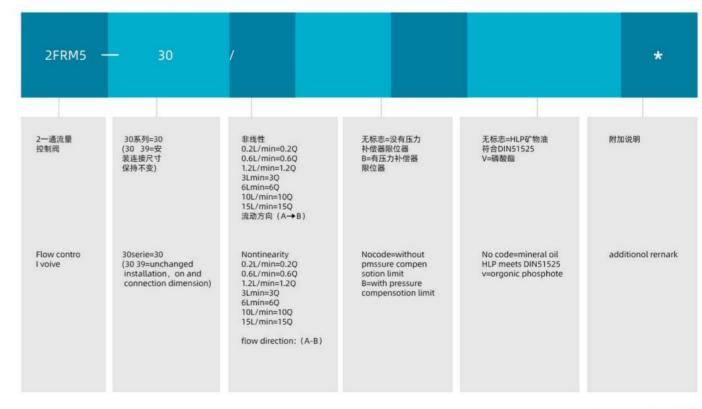
- 1.供选的压力补偿器限位器
- 2.可避免超调
- 3.带锁手动旋钮
- 4.用整流叠加板控制两个方向上的流量
- 1.Fo the choices of pressure compen sation llmit
- 2.avoid over shoot
- 3.lever operated knob with lock
- 4.use rectifier stack board to control the flow in both direction

机能符号 Spool symbols





流量阀系列 Flow control valves



单向阀、溢流阀、电液动 CHECK VALVE OVERFLOW VALVE ELECTRO-HYDRAULIC



Check valve

D8D单向阀



Check valve

D6D2/DFY-L32H单向阀



Check valve

K8D2/KDFY-F50H单向阀



Check valve

K7D2/KDFY-F40H单向阀



Relief valve

YFBH-L20H4溢流阀



Electro-hydraulic

4/6/7MF1A-SB电液动

电磁多路阀系列

Electromagnetic multi way valves series









Split electromagnetic multi-way valve series

概述 Summary

The DC-D50 split-type electromagnetic multi-way valve can be equipped with bypass and hydraulic lock functions, and can incorporate a floating mechanism. This valve features a compact structure, small size, high pressure resistance, excellent performance, reliable operation, and convenient use and maintenance. It is widely used in the hydraulic systems of combine harvesters for corn, wheat, soybeans, peanuts, and other crops, as well as in large tractors. It serves as an ideal replacement for original manual directional control valves.

型号说明Ordering code

| DC-D50 - | A1A1A1Y2A1 | (16) | - 24\ |
|----------|------------|------|------------|
| 1 2 | 3 | 4 | (5) |

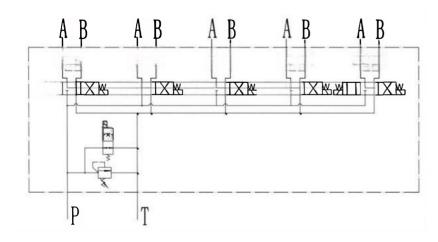
- ①电磁多路
- ②流量 Traffic
- ③)各路机能符号Various functional symbols
- ④代表出厂调定压力Representative factory-set pressure (MPa)
- ⑤代表24V DC 功率30w

Representing 24VDC, power rating 30W

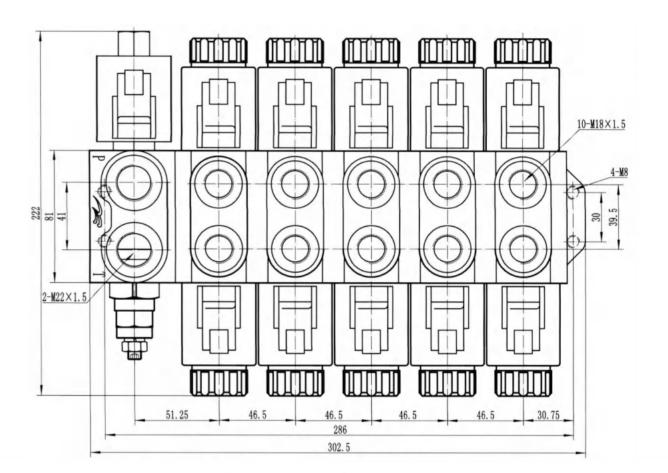
基本性能参数 Basic performance parameters

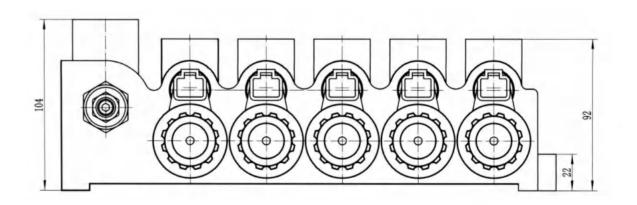
| Nominal Pressure(MPa) | 16 |
|-------------------------------------|---------|
| Nominal Diameter _(mm) | 6 |
| Nominal flow rate(L/min) | 50 |
| Number of valve connections (n) 1–8 | |
| Operating Voltage (V) | 12V、24V |

机能符号 Spool symbols



外形及安装尺寸 Outline and installation dimensions





DC-D40分片式电磁多路阀

DC-D40 SPLIT ELECTROMAGNETIC MULTI-WAY VALVES



型号说明 Ordering code

DC-D40 - AO

- ① Electromagnetic Multiplexing
- 2 Flow Rate
- 3) Functional Symbols for Each
- 4 Represents Factory-Set Pressure
- 5) Represents 24V DC Power 30W

概述 Summary

DC-D40 Split-Type Electromagnetic Multiplex Valve. This valve features a compact structure, small size, high pressure resistance, excellent performance, reliable operation, and convenient use and maintenance. It is widely used in hydraulic systems for agricultural machinery and construction equipment, serving as an ideal replacement for original manual directional control valves.

基本性能参数 Basic performance parameters

| Nominal Pressure (MPa) | 16 |
|---------------------------------|---------|
| Nominal Diameter (mm) | 6 |
| Nominal Flow Rate (L/min) | 40 |
| Number of valve connections (n) | 1–3 |
| Operating Voltage (V) | 12V、24V |

DC-D80分片式电磁多路阀

DC-D80 SPLIT ELECTROMAGNETIC MULTI-WAY VALVES



型号说明 Ordering code

1

(3)

C2O2

(16)

- 24V

①电磁多路Electromagnetic

Multiplexer

②流量Traffic

③各路机能符号Various functional

symbols

④代表出厂调定压力(MPa)

Representative factory-set pressure (MPa)

5/代表24V DC 功率

30wRepresenting 24V DC power at 30W

概述 Summary

The DC-D80 split-type electromagnetic multi-way valve can be equipped with bypass and floating functions. Featuring a compact structure, high pressure resistance, excellent performance, reliable operation, and convenient maintenance, this valve is widely used in the hydraulic systems of combine harvesters for corn, wheat, soybeans, peanuts, and other crops, as well as in large tractors. It serves as an ideal replacement for original manual directional control valves.

基本性能参数 Basic performance parameters

| 公称压力(MPa) | 16 |
|-----------------|---------|
| 公称通径(mm) | 10 |
| 公称流量(L / min) | 80 |
| 阀体联数 n | 1-5 |
| 工作电压(V) | 12V、24V |

电磁阀组系列

Electromagnetic combination valves series









Model

Voltage

Specifications

4WE6 Type

12V、24V、220V

gauge connection is 1/4" or 14*1.5 bore.

P, T, A, and B ports are all 18*1.5 threaded connections. The pressure



插装溢流带卸荷五路阀组

Cartridge-Type Relief-Belt Unloading Five-Way Valve Assembly



4WE6插装溢流一路阀组 (带锁带表)

4WE6 Cartridge-Type Relief One-Way Valve Assembly (With Lock and Gauge)



电磁溢流两路阀组

Electromagnetic Overflow Two-Way Valve Assembly



电磁溢流四路阀组

Electromagnetic Overflow Four-Way Valve Assembly

- 可根据要求或来图 来样定制各种液压阀组

Custom hydraulic valve assemblies can be manufactured according to specifications, drawings, or samples provided.

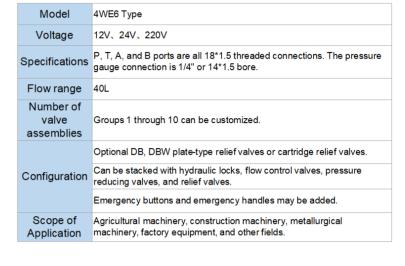
4WE10型 电磁阀组

4WE10 SERIES SOLENOID VALVES GROUP



4WE10 一路叠加溢流阀组

4WE10 Series Overflow Valve Assembly





4WE10 两路叠加溢流阀组

4WE10 Dual-Path Overflow Valve Assembly



4WE10 两路电磁溢流阀组

4WE10 Dual-Channel Electromagnetic Relief Valve Assembly



4WE10 六路叠加溢流阀组

4WE10 Six-Way Overflow Valve Assembly



4WE10 五路电磁溢流阀组

4WE10 Five-Way Electromagnetic Relief Valve Assembly

- 可根据要求或来图 来样定制各种液压阀组 —

Custom hydraulic valve assemblies can be manufactured according to specifications, drawings, or samples provided.

LARGE FLOW HYDRAULIC VALVE GROUP

| Model | 4WEH16 、25 、32 |
|-------------------------|--|
| Voltage | 12V · 24V |
| Specifications | P, T, A, and B ports shall be based on actual dimensions. Pressure gauge connection: 1/4-inch hole. |
| Flow range | 16 flow rate 180L, 25 flow rate 350L, 32 flow rate 850L. |
| Number of | |
| valve | Groups 1 through 5 are all customizable. |
| assemblies | |
| Configuration | Optional DB, DBW plate-type relief valves or cartridge relief valves. |
| | Stackable hydraulic lock. |
| Scope of Application | Agricultural machinery/construction machinery, etc. |



4WEH16两路电磁溢流阀组

4WEH16 Dual-Port Electromagnetic Relief Valve Assembly



4WEH25 三路电磁溢流阀组

4WEH25 Three-Way Electromagnetic Relief Valve Assembly



4WEH32 Hydraulic Valve Assembly

4WEH32液压阀组



4WEH16/25一路手动溢流阀组

4WEH16/25 Single-Line Manual Relief Valve Assembly



4WEH25 Dual-Channel Manual Electromagnetic Relief Valve Assembly

4WEH25两路手动电磁溢流阀组

- 可根据要求或来图 来样定制各种液压阀组 —

Custom hydraulic valve assemblies can be manufactured according to specifications, drawings, or samples provided.

包控与液压阀组

ELECTRONIC CONTROL AND HYDRAULIC VALVE GROUP



| Model | 4WEH16、25、32 |
|-------------------------|--|
| Voltage | 12V、24V |
| Specifications | P, T, A, and B ports shall be based on actual dimensions. Pressure gauge connection: 1/4-inch hole. |
| Flow range | 16 flow rate 180L, 25 flow rate 350L, 32 flow rate 850L. |
| Number of | |
| valve | Groups 1 through 5 are all customizable. |
| assemblies | |
| Configuration | Optional DB, DBW plate-type relief valves or cartridge relief valves. |
| | Stackable hydraulic lock. |
| Scope of Application | Agricultural machinery/construction machinery, etc. |

4WE10一路电控阀组

4WE10 Series Electric Control Value Assembly



4WE10三路电控阀组

4WE10 Three-Way Electrically Controlled Valve Assembly



4WE10 Ten-Way Electrically Controlled Valve Assembly

4WE10十路电控阀组



4WE10二路带锁带节流电控阀组

4WE10 Two-Way Locking Throttle Electric Control Valve Assembly



4WE10 Six-Way Electrically Controlled Valve Assembly

4WE10六路电控阀组

- 可根据要求或来图 来样定制各种液压阀组 —

Custom hydraulic valve assemblies can be manufactured according to specifications, drawings, or samples provided.

ELECTRONIC CONTROL AND HYDRAULIC VALVE GROUP WITH FLOATING

| Model | 4WE10 |
|----------------------------|--|
| Voltage | 12V、24V |
| Specifications | P, T, A, and B ports are all 22*1.5 threaded connections. The pressure gauge connection is $1/4$ " or $14*1.5$ bore. |
| Flow range | 80L |
| Number of valve assemblies | Groups 1 through 5 can be customized. |
| Configuration | Optional DB, DBW plate-type relief valves or cartridge relief valves. |
| | Can be stacked with hydraulic locks, flow control valves, pressure reducing valves, and relief valves. |
| | Emergency buttons and emergency handles may be added. |
| Scope of Application | For harvesters/tractors/silage harvesters. |
| | |



手柄+数显带浮动电控阀组

Handle + Digital Display with Floating Electro-hydraulic Valve Assembly



二路带浮动电控阀组

Two-way Floating-Type Electrically Controlled Valve Assembly



Three-way floating-type electrically controlled valve assembly

三路带浮动电控阀组

一路带浮动电控阀组

Floating-type Electric Control Valve Assembly



Two-way throttle valve assembly with floating electronic control

二路带节流带浮动电控阀组

可根据要求或来图 来样定制各种液压阀组 ——

Custom hydraulic valve assemblies can be manufactured according to specifications, drawings, or samples provided.

插装组合阀组 CARTRIDGE COMBINED VALVES



电动止回阀

Electric Check Valve



Railway-Specific Valve Assembly

定做农机阀



改装夹木器卷扬机六通阀

Modified Log Grapple Winch Six-Way Valve



Railway-Specific Valve Assembly

定做农机阀



铁路专用阀组

Railway-Specific Valve Assembly



Six/Ten-Way Switch Valve

电磁阀组系列

六/十通开关阀

可根据要求或来图来样定制各种液压阀组

Custom hydraulic valve assemblies can be manufactured according to specifications, drawings, or samples provided.

异型液压阀组 SPECIAL HYDRAULIC VALVE GROUP



4WE10 Two Sets with Accumulators

4WE10两组带蓄能器



4WE6 Two Sets with High-Pressure Filters

4WE6两组带高压过滤器



4WE6 Series High-Voltage Filter Stack

4WE6一组叠加高压过滤器

- 可根据要求或来图 来样定制各种液压阀组 -

专用液压阀组

SPECIAL HYDRAULIC VALVE GROUP





打药机专用阀组

Specialized Valve Assembly for Sprayers



打药机专用阀组

Specialized Valve Assembly for Sprayers



打药机专用阀组

Specialized Valve Assembly for Sprayers



液压卷扬机专用阀组

Hydraulic Winch Dedicated Valve Assembly



卸粮筒专用阀组

Grain Unloading Chute Dedicated Valve Assembly



农机专用阀组

Agricultural Machinery Dedicated Valve Assembly



Silage Harvester Dedicated Valve Assembly

青贮机专用阀组



Assembly

扫雪机专用阀组



Snow Blower Dedicated Valve Assembly

扫雪机专用阀组



Paddy Field Leveler Valve Assembly

水田平地机阀组



Laser Grader Valve Assembly

激光平地机阀组



Custom Agricultural Machinery Valve Assembly

电磁阀组系列

定制农机阀组



Harvester-Specific Valve Assembly

收割机专用阀组



Valve Assembly for Micro-Tillers

微耕机专用阀组



Micro-tiller with ultrasonic distance sensor valve assembly

微耕机带超声波测距仪阀组



Baler-Specific Valve Assembly

打捆机专用阀组



Shovel Loader Valve Assembly (High Flow)

铲运机阀组(大流量)

可根据要求或来图 来样定制各种液压阀组 —————



Winding Machine Valve Assembly

缠网机阀组

可根据要求或来图 来样定制各种液压阀组 ——

DRVP管式节流阀

DRVP Tube Throttle Valve







MK/MG管式节流阀

MK/MG Tube-Type Throttle Valve



液压锁

Hydraulic lock



Pressure Relay



叠加式流量阀

Overlay Flow Valve



DVP板式节流阀

4WEH16 Dual-Port Electromagnetic Relief Valve Assembly



DIF直通单向阀

DIF Straight-Through Check Valve





叠加式浮动阀

Stacked Float Valve



家用别墅电梯组合阀

Residential Villa Elevator Combination Valve



升降平台组合阀

Lifting Platform Combination Valve



升降平台组合阀

Lifting Platform Combination Valve



控制面板

Control Panel



限位开关

Limit Switch



翼子板开关

Fender Switch





板式、管式、叠加式25、40、63、100、160高压过滤器

Plate-type, tube-type, and stacked-type 25, 40, 63, 100, 160 high-pressure filters